



NGK-LOCKE

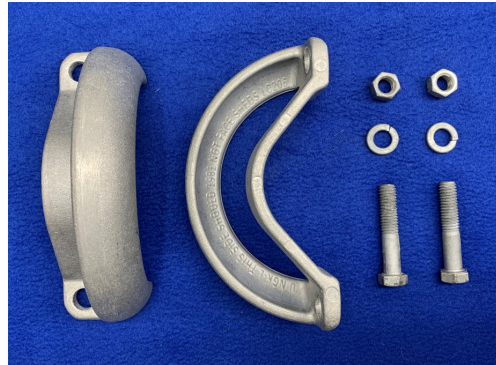
1609 Diamond Springs Road,
Virginia Beach, VA 23455
Tel: (757) 460-3649

PEI-055, Rev.1 Rev, Date: 7/9/24

6" Corona Ring (LC206-1) Installation Instruction for Line Post

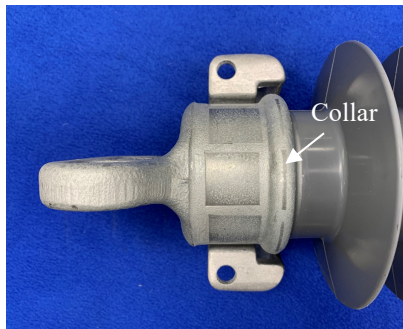
1) Component of 6" Corona Ring

One ring consists of 2 halves of ring, 2 bolts,
2 lock washers, and 2 nuts.



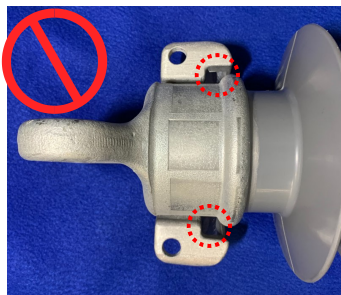
2) Installation Position

The collar of end fitting should be up against the ring. The round surface of the ring faces the weather shed side of insulator.



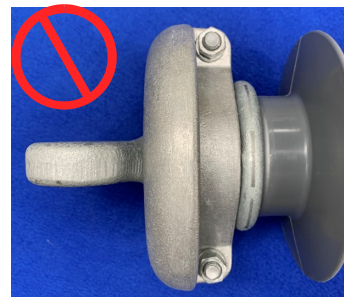
Wrong

The collar of end fitting does not contact the attachment of ring.



Wrong

Ring is installed backwards.



3) Assembly of Ring



NGK-LOCKE

1609 Diamond Springs Road,
Virginia Beach, VA 23455
Tel: (757) 460-3649

2nd ring is installed on the opposite side of the 1st ring and the bolts are passed through both ring holes. The lock washer is put between the ring and the nut.



4) Tightening

The nuts are tightened equally. Socket wrench is appropriate for this process because the spaces around the nuts are narrow. Tighten rings evenly, max. torque is 10 ft-lb. (13.5 N-M).

(END)