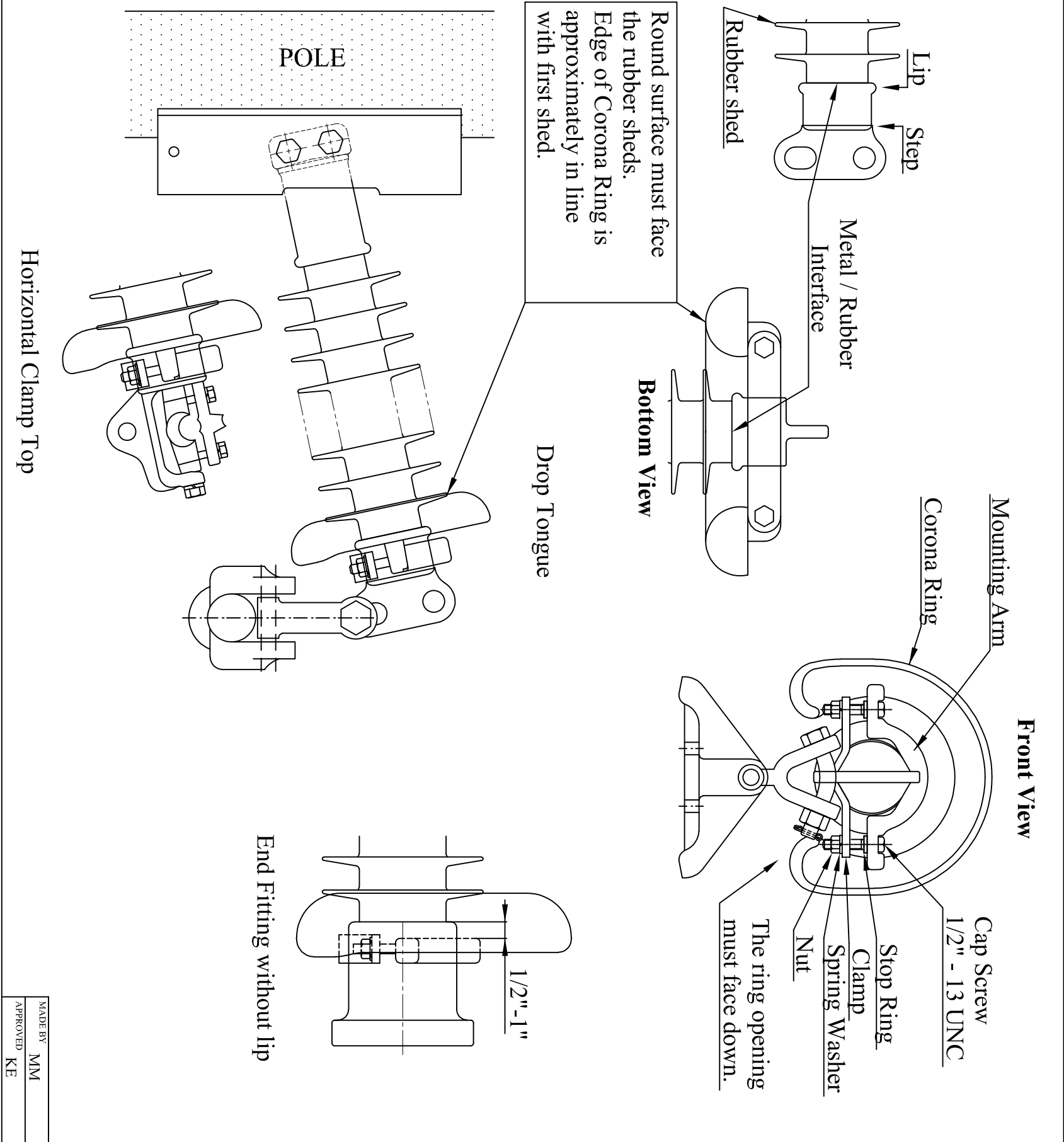


REVISIONS		
0	SEP. 03, 2009	
Corrected Misspelling		
MM KE	1	APR. 28, 2011
Updated Company Name		
LC HK	2	SEP. 02, 2022
Updated Company Titleblock		
TI TN	3	SEP. 11, 2025



Horizontal Clamp Top

NGK-LOCKE DWG. NO. LP-12619

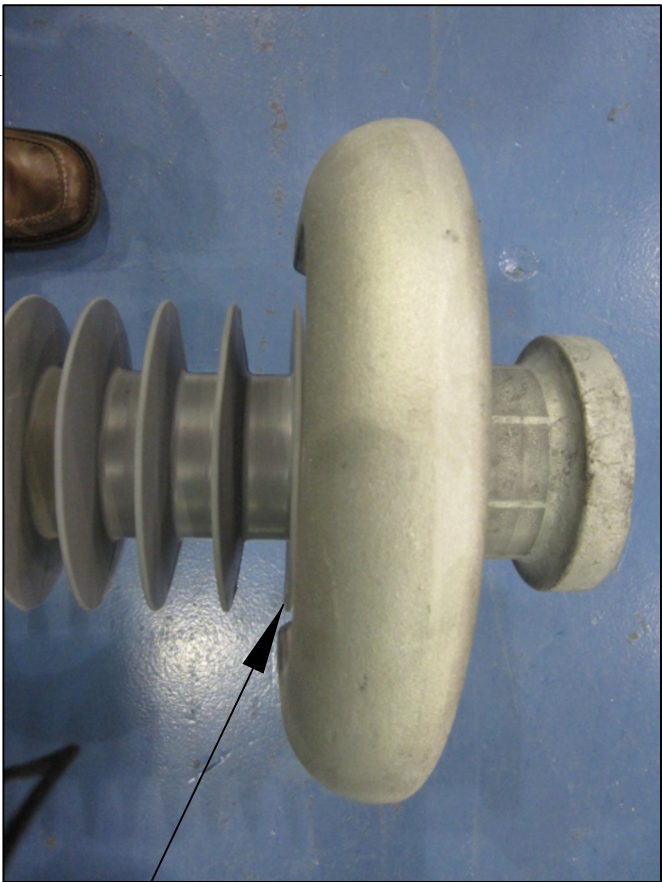
POLYMER LINE POST INSULATOR CORONA RING MOUNTING INSTRUCTION

Mounting Instructions:

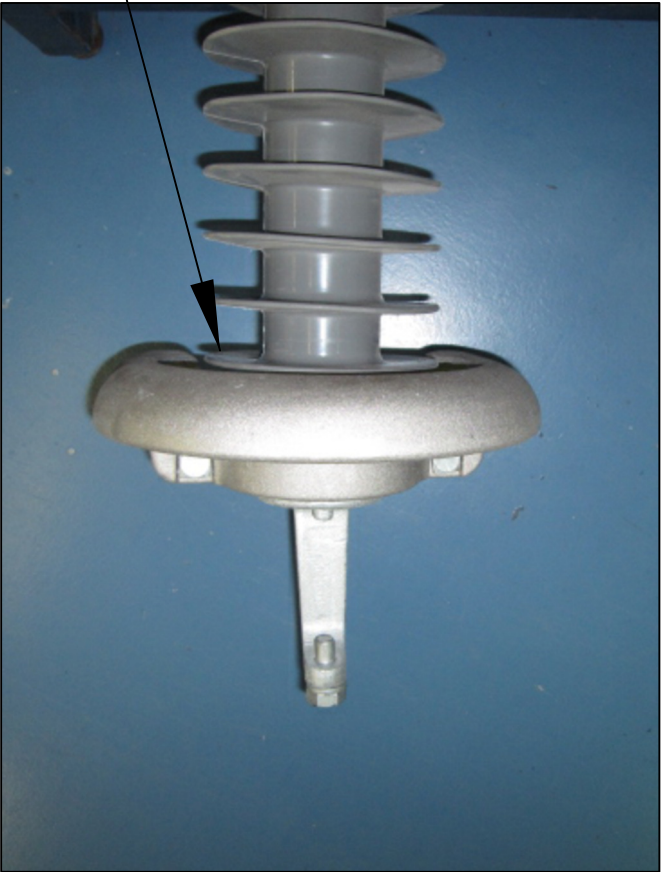
1. Place the corona ring on the energized end fitting. The mounting arm fits onto the space between the lip and the step of the end fitting. For End fittings without lip, position ring on the end fitting so that the edge of the mounting arm is approximately 1/2"-1" from the metal / rubber interface. Make sure the round surface of the ring faces the rubber sheds and the ring opening faces down.
2. Place cap screws, stop rings, clamp, spring washers and nuts as illustrated in front view.
3. Tighten nuts on both sides evenly with a wrench to 275 kg-cm (20ft-lbs) torque, while maintaining proper ring position and direction.
4. See reverse side for actual photos.

MADE BY	MM	CAT. NO.	LP-12619
APPROVED	KE	NGK-LOCKE, INC.	VIRGINIA BEACH, VA 23455

REVISIONS	
0	SEP. 14, 2009
Updated Company Name	
LC HK	1
SEP. 02, 2022	
Updated Company Titleblock	
TN	2
SEP. 11, 2025	



Edge of Corona Ring is approximately in line with first shed



End fitting without lip

Edge of mounting arm is approx. 1/2"-1" from metal / rubber interface



End fitting with lip

The Mounting arm fits onto the space between the lip and the step of the end fitting

 NGK-LOCKE

DWG. NO. LP-12642

**POLYMER LINE POST INSULATOR
CORONA RING MOUNTING
INSTRUCTION**

See reverse side for additional instructions

MADE BY	MM	NGK-LOCKE, INC.		CAT. NO.
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